## ino Machinery - AS 420 - Double Mitre Saw



## Description:

- Double Mitre Saw customized for ALU profiles cutting in various length and degrees.
- Cuttin sawblade diameter: 500 mm .
- Cutting length is 4.000 mm . and with the software support it is possible up to 7.995 mm .
- Cutting degrees $45^{\circ}$ inwards and $90^{\circ}$ are automatic through pneumatic cylinder and all the rest in between degrees are adjusted manually by the operator.
- Roller conveyor connected to the movable head for supporting the profile.
- The movable profile support carried manuallly by the operator.
- Motor power: 3.0 kW / 2.800 rpm. / 400 V
- $\mathrm{N}^{\circ} 2$ cutting unit guard pneumatically controlled
- Minimum cutting size both heads at 45 degrees: 450 mm .
- Pneumatic short piece cutting stopper for cutting profiles down to 250 mm .
- Air consumption: $25 \mathrm{NI} / \mathrm{min}$. İn 6.5 bars.


## Electrical Features:

- Second head moving with servo motor and reducer on linear guides and crack mill via pinion.
- Colored cables inside the electric box.
- Sliding control panel board.
- Machine is controlled by a PLC and 10.2" Touch Panel HMI controller.



## Standard Accessories:

- $\quad \mathrm{N}^{\circ} 2$ carbide blade $\varnothing 500 \mathrm{~mm}$ with hardmetal inserts for aluminium and PVC
- Horizontal pneumatic clamps 2 for each head. In total 4 pieces.
- Extraction outlets, outside $\emptyset 80 \mathrm{~mm}$
- Air-gun complete with hose
- User's and maintenance manual and spare parts catalogue
- Service keys


## Optional Accessories:

- Data transfer from window production software via USB or LAN cable.
- Label printer.
- Vertical clapms 1 for each head. In total 2 pieces.
- Dust Extractor and the piping accessories.



## MACHINE DIMENTIONS:




1800 KG


Min.


## CUTTING DIAGRAM:



